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RBEM672V4010103-3**Job Sheet 182236-A****Part No:** RBEM672V4010103-3**Job Qty:** 2 ea**Part Name:** Support**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 10/1/18**Job Tracking No:****Due Date:** 9/17/18**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG RBEM672V4010103 Rev.1 IPP Rev. A 17.08.18 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - B4B	2 pcs	9/17/18	9/17/18	0.00	0.40	Waterjet 2 OMAX		
130	CNC Vertical Machining	2 pcs	9/17/18	9/17/18	0.00	1.00	MORI NV5000-2		
140	QC	2 pcs	9/17/18	9/17/18	0.00	0.00	QC2 Machining-4		
150	QC	2 pcs	9/17/18	9/17/18	0.00	0.00	QC8 Machining-4		
170	Outsource	2 pcs	9/17/18	9/17/18			GRO002-VC	10	
180	Packaging	2 pcs	9/17/18	9/17/18	0.00	0.00	Packaging2		
190	QC	2 pcs	9/17/18	9/17/18	0.00	0.00	QC6		
200	Powdercoat	2 pcs	9/17/18	9/17/18	0.00	0.40	Powdercoat13		
210	QC	2 pcs	9/17/18	9/17/18	0.00	0.00	QC3		
220	Packaging	2 pcs	9/17/18	9/17/18	0.00	0.00	Packaging3-1		
221	QC21-SA	2 Ea	9/17/18	9/17/18	0.00	0.00	QC21		

Part Op 110 - -Cut blank 14" X 14" Program RBEM672V4010103-3 EUROCOPTER FOLDERDescriptions: **130** - 1-Machine as per folio FB 579 FOLIO REV: _____ DWG REV: _____ 2-Deburr**170** - -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required**200** - -No powder coat at this area as per DWG. Note 2. Sheet 3.**Job BOM**

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					